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What is claimed is:

1. A method of implementing at least one of recording and transmitting digital data, under conditions that a total code length including data and error correcting codes corresponds to not less than 256 symbols, and each of said symbols comprises n-bits, where n is larger than 8.

2. The method as claimed in claim 1, further comprising the steps of:

arraying said data and said error correcting codes in a matrix of plural rows and plural columns;

calculating external code error correcting codes for all columndirectional alignments of data in a column direction, and further internal code error correcting codes for all row-directional alignments of data in a column direction or the external code error correcting codes; and

recording the data and the calculated external and internal code error correcting codes.

- 3. The method as claimed in claim 1, wherein said error correcting codes are Reed-Solomon codes over GF (2ⁿ).
 - 4. The method as claimed in claim 1, wherein said data are arrayed in a matrix of plural rows and plural columns, and a total data length corresponds to a number of symbols, which is equal to or multiply of 2064.

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- 5. The method as claimed in claim 1, wherein said data are arrayed in a matrix of plural rows and plural columns, and a total data length corresponds to a number of symbols which is equal to or multiply of 33024.
- 6. The method as claimed in claim 1, wherein said data are arrayed in a matrix of plural rows and plural columns, and a total data length of the rows corresponds to a number of symbols which is equal to or multiply of 192.
- 7. The method as claimed in claim 1, wherein said data are arrayed in a matrix of plural rows and plural columns, and a total data length of the columns corresponds to a number of symbols which is equal to or multiply of 172.
- 8. The method as claimed in claim 2, wherein external code error correcting codes are isolated into a first block comprising even number rows and a second block comprising odd number rows.
- 9. The method as claimed in claim 8, wherein calculations of said external code error correcting codes are made with a row-directional increment of 2 or more integer.

- 10. The method as claimed in claim 1, wherein calculations of said error correcting codes are made with a second column-directional increment of 2 or more integer.
- 5 11. The method as claimed in claim 1, further comprising the steps of:

arraying said data and said error correcting codes in a matrix array of plural rows and plural columns;

dividing said data and said error correcting codes into a plurality of sectors; and

adding at least an additional information to each of said sectors to form each logic segment.

- 12. The method as claimed in claim 11, wherein said each segment has a segment size of 2048 bytes.
 - 13. The method as claimed in claim 11, wherein said each segment has a segment size of 2064 bytes, which comprises 2048 bytes for data and 16 bytes for segment header.
 - 14. The method as claimed in claim 11, wherein each external code error correcting code is placed following to an end of said each sector.
 - 15. The method as claimed in claim 11, wherein each external code

error correcting code is placed on a center region of said matrix array.

16. The method as claimed in claim 15, wherein a length of said each symbol is equal to a bit length of coded data.

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17. A method of preparing a table including at least data and error correcting codes, wherein a total code length including said data and said error correcting codes corresponds to not less than 256 symbols, and each of said symbols comprises n-bits, where n is larger than 8.

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18. The method as claimed in claim 17, further comprising the steps of:

arraying said data and said error correcting codes in a matrix of plural rows and plural columns; and

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calculating external code error correcting codes for all column-directional alignments of data in a column direction, and further internal code error correcting codes for all row-directional alignments of data in a column direction or the external code error correcting codes.

- 19. The method as claimed in claim 17, wherein said error correcting codes are Reed-Solomon codes over GF (2ⁿ).
- 20. The method as claimed in claim 17, wherein said data are arrayed in a matrix of plural rows and plural columns, and a total data

length corresponds to a number of symbols, which is equal to or multiply of 2064.

- 21. The method as claimed in claim 17, wherein said data are arrayed in a matrix of plural rows and plural columns, and a total data length corresponds to a number of symbols which is equal to or multiply of 33024.
 - 22. The method as claimed in claim 17, wherein said data are arrayed in a matrix of plural rows and plural columns, and a total data length of the rows corresponds to a number of symbols which is equal to or multiply of 192.
- 23. The method as claimed in claim 17, wherein said data are arrayed in a matrix of plural rows and plural columns, and a total data length of the columns corresponds to a number of symbols which is equal to or multiply of 172.
- The method as claimed in claim 18, wherein external code error
 correcting codes are isolated into a first block comprising even number
 rows and a second block comprising odd number rows.
 - 25. The method as claimed in claim 24, wherein calculations of said external code error correcting codes are made with a row-directional

increment of 2 or more integer.

26. The method as claimed in claim 17, wherein calculations of said error correcting codes are made with a second column-directional increment of 2 or more integer.

27. The method as claimed in claim 17, further comprising the steps of:

arraying said data and said error correcting codes in a matrix array of plural rows and plural columns;

dividing said data and said error correcting codes into a plurality of sectors; and

adding at least an additional information to each of said sectors to form each logic segment.

- 28. The method as claimed in claim 27, wherein said each segment has a segment size of 2048 bytes.
- 29. The method as claimed in claim 27, wherein said each segment has a segment size of 2064 bytes, which comprises 2048 bytes for data and 16 bytes for segment header.
 - 30. The method as claimed in claim 27, wherein each external code error correcting code is placed following to an end of said each sector.

- 31. The method as claimed in claim 27, wherein each external code error correcting code is placed on a center region of said matrix array.
- 5 32. The method as claimed in claim 15, wherein a length of said each symbol is equal to a bit length of coded data.
 - A table including at least data and error correcting codes, wherein a total code length including said data and said error correcting codes corresponds to not less than 256 symbols, and each of said symbols comprises n-bits, where n is larger than 8.
- 34. The table as claimed in claim 33, wherein said table comprises a matrix array of said data and said error correcting codes over plural rows and plural columns; and said error correcting codes includes external code error correcting codes for all column-directional alignments of data in a column direction, and internal code error correcting codes for either one of all row-directional alignments of data in a column direction or the external code error correcting codes.

- 35. The table as claimed in claim 33, wherein said error correcting codes are Reed-Solomon codes over GF (2ⁿ).
- 36. The table as claimed in claim 33, wherein said table has a data

array of plural rows and plural columns, and a total data length corresponds to a number of symbols, which is equal to or multiply of 2064.

- 37. The table as claimed in claim 33, wherein said table has a data array of plural rows and plural columns, and a total data length corresponds to a number of symbols which is equal to or multiply of 33024.
- 38. The table as claimed in claim 33, wherein said table has a data array of plural rows and plural columns, and a total data length of the rows corresponds to a number of symbols which is equal to or multiply of 192.
- 39. The table as claimed in claim 33, wherein said table has a data array of plural rows and plural columns, and a total data length of the columns corresponds to a number of symbols which is equal to or multiply of 172.
- 40. The table as claimed in claim 34, wherein external code error correcting codes are isolated into a first block comprising even number rows and a second block comprising odd number rows.
- 41. The table as claimed in claim 33, wherein said table has a matrix array comprising said data and said error correcting codes over plural rows and plural columns, and said matrix array has a plurality of logic segments, and each of said logic segments includes each sector and an additional

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information, and said each sector including at least one of said data and said error correcting codes.

- 42. The table as claimed in claim 41, wherein said each segment has a segment size of 2048 bytes.
 - 43. The table as claimed in claim 41, wherein said each segment has a segment size of 2064 bytes, which comprises 2048 bytes for data and 16 bytes for segment header.
 - 44. The table as claimed in claim 41, wherein each external code error correcting code is positioned following to an end of said each sector.
- 45. The table as claimed in claim 41, wherein each external code error correcting code is positioned on a center region of said matrix array.
 - 46. The table as claimed in claim 45, wherein a length of said each symbol is equal to a bit length of coded data.
- 20 47. The table as claimed in claim 33, wherein said table comprises an error correcting code block table.
 - 48. The table as claimed in claim 33, wherein said table has a size larger than 256×256 arrays of symbols.

- 49. A system for recording and transmitting digital data, wherein said system includes a table as claimed in claim 33.
- 5 50. A method of using a table as claimed in claim 33.